Pleated Polyethersulfone (PES) Membrane for Final Filtration of Ultrapure water

The TQ- E microelectronics grade cartridges represent the latest development in ultrapure water filtration technology. The filters are inherently hydrophilic and contain no added surfactants or wetting agents that could contaminate pure and ultrapure water streams. The PES membrane offers superior flow characteristics, high contaminant capacity and consistent removal of sub-micron particles. The cartridges exhibit rapid rinse-up to 18 MΩ-cm resistivity and single digit ppb levels of TOC.

Filter Features Benefits
• Manufactured, flushed, tested and packaged, in an ISO Class 7 Cleanroom Environment.
• Filters are 100% flushed with 18 MΩ-cm DI water and integrity tested.
• Resistivity rinse-up to 18 MΩ-cm and single digit ppb TOC levels with minimal throughput.
• Available in a variety of end cap / adapter configurations to fit all industry standard housings
• Pore size, lot and serial number are stamped on each filter element for identification and traceability.

Filter Specifications
Media: Asymmetric Polyethersulfone Membrane
Inner Core, End Caps, Cage: Polypropylene
Support Layers: Spunbonded Polypropylene
Gaskets/O-Rings: Buna N, EPDM, Silicone, Viton, Teflon, Encapsulated Viton O-Rings
Micron Ratings: 0.03 , 0.1 , 0.2 , 0.45

Dimensions and Operating Parameters
Nominal Lengths: 9.75” 10” 20” 30” 40”
Outside diameter: 2.7” (6.9cm)
Inside diameter: 1.0” (2.54cm)
Surface Area: 7.6 Ft. (0.7m2 Per 10-inch element
Maximum: 60 psid @ 80 F (4.14bar @ 27 C)
Differential pressure: 30 psid @ 160 F (2.07 bar @ 71 C)
15 psid @ 203 F (1.03 bar @ 95 C)

Maximum Reverse Differential Pressure: 40 psid @ 70 F (2.8 bar @ 21 C)
Recommended Changeout Pressure: 35 psid (2.4bar)

Performance Specifications
Hot Di Water
Filter cartridge will withstand temperatures of 185 F (85 C) for up to 30 consecutive minutes.

Cleaning/Sanitization
Compatible with most common chemical cleaning sanitizing and sterilizing and sterilizing agents and with pH range from 1-14. Consult factory for specific compatibility information.

Rinse-Up Volumes
• Resistivity rinse-up 18 MΩ-cm <30 minutes at a flow of 3 gpm per 10-inch element.
• Rinse-up to single digit ppb TOC in <120 minutes at a flow of 3gpm per 10-inch element

Integrity Test Specifications
Maximum Diffusive Air Flow (per 10-inch cartridge) values for the TQ E filters wet with water:
0.03 pm: ≤ 50 cc/min @ 45 psig (3.1 bar)
0.1 pm: ≤ 50 cc/min @ 40 psig (2.8 bar)
0.2 pm: ≤ 35 cc/min @ 30 psig (2.1 bar)
0.45 pm: ≤ 35 cc/min @ 20 psig (1.4 bar)
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<thead>
<tr>
<th>TQE</th>
<th>0.45</th>
<th>-30</th>
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<tr>
<td>Filter Type</td>
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<td>Nominal Length (Inches)</td>
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<td>Gasket or O-Ring</td>
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<tr>
<td>TQE Series Filters</td>
<td>-5</td>
<td>-9.75</td>
<td>-10</td>
<td>Silicone</td>
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<td></td>
<td>-20</td>
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<td>Teflon encap.</td>
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<td>Viton (O-Rings only)</td>
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Retention Rating (microns)
- 0.03
- 0.1
- 0.2
- 0.45

Example: TQE 0.45-30P8T = TQE filter, 0.45 micron, 30 inches, 222/Fin, Teflon encap. Viton O-rings

### TQE FLOW RATE

![Flow Rate Graph](image)

For more information please contact us at:

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